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#### PHASE EQUILIBRIA IN THE Ag<sub>2</sub>Se-PbSe-AgSbSe<sub>2</sub> SYSTEM

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The work presents results of the study into phase equilibriums in the Ag<sub>2</sub>Se-PbSe-AgSbSe<sub>2</sub> through the methods of differential thermal and X-ray diffraction analyses. Based on the experimental data, polythermic sections of AgSbSe<sub>2</sub>-(PbSe)<sub>0,5</sub>(Ag<sub>2</sub>Se)<sub>0,5</sub> and Ag<sub>2</sub>Se-(PbSe)<sub>0,5</sub>(AgSbSe<sub>2</sub>)<sub>0,5</sub>, isothermal section at 300 K of the phase diagram, as well as projection of the liquidus surface were constructed. It showed that the system cited above is a quasi-ternary plane of the Ag-Pb-Sb-Se quaternary system characterized by the presence of non-invariant transition equilibrium. The fields of primary crystallization of phases, types and coordinates of non- and monovariant equilibria were determined. A wide range (~80 mol%) of solid solutions based on AgSbSe<sub>2</sub> along the PbSe-AgSbSe<sub>2</sub> section was revealed.

**Keywords:** phase diagram, solid solutions, liquidus surface, silver-antimony selenide, lead monoselenide.

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#### INTRODUCTION

In recent decades. the study thermoelectric materials has attracted increasing attention both from an energy and environmental point of view. In addition, the development of highly efficient thermoelectric devices for heat waste recovery systems can bring enormous economic benefits [1-5]. Recent studies have shown that Ag-B<sup>V</sup>-X and Ag-A<sup>IV</sup>-B<sup>V</sup>-X (where A<sup>IV</sup>-Sn, Pb; B<sup>V</sup>-Sb, Bi; X-S, Se, Te) alloys show high ZT values of thermoelectric figure of merit [6-10]. In particular, ternary compounds with the general formula AgB<sup>V</sup>X<sub>2</sub> attract the attention of researchers due to their thermoelectric, optical, electronic properties [11–15]. functional properties of such materials can be improved using such processes as doping, obtaining of related solid solutions and composites. And this, in turn, is based on the study of phase equilibria in the corresponding systems [16-18].

Earlier, we carried out complex studies of phase equilibria and thermodynamic properties of the Ag<sub>2</sub>Se–PbSe-Bi<sub>2</sub>Se<sub>3</sub> [19],

 $Ag_2Te-PbTe-Bi_2Te_3$  [20],  $Ag_2Te-SnTe-Bi_2Te_3$  [21] and  $Ag_2Te-SnTe-Sb_2Te_3$  [22, 23] systems where wide areas of solid solutions along  $A^{IV}X-AgB^{V}X_2$  sections are revealed.

This paper presents new experimental data on phase equilibria in the quasi-ternary Ag<sub>2</sub>Se-PbSe-AgSbSe<sub>2</sub> system.

All the initial components of the title system, which are semiconductors [24], have been studied quite well. Lead monoselenide melts congruently at 1354 K [25] and crystallizes in a NaCl-type crystal lattice (Sp.gr. Fm3m) with the unit cell parameter a = 6.1243Å [26].

Silver selenide is characterized by polymorphism and mixed electron-ion conductivity [27]. This compound melts congruently at 1170 K [28]. According to the authors of [29], the  $\alpha \rightarrow \beta$  phase transition in Ag<sub>2</sub>Se occurs at 407.7±0.5 K. The low-temperature  $\beta$ -Ag<sub>2</sub>Se phase crystallizes in an orthorhombic structure (Sp.gr. P 2<sub>1</sub>2<sub>1</sub>2<sub>1</sub>) with cell parameters: a = 4.3359 Å, b = 7, 0700 Å, c = 7.7740 Å, c = 4 [30]. The high-temperature

 $\alpha$ -Ag<sub>2</sub>Se phase forms crystals of the cubic system (Sp.gr. I m3m) with cell parameters a = 5.043 Å, Z = 2 [31].

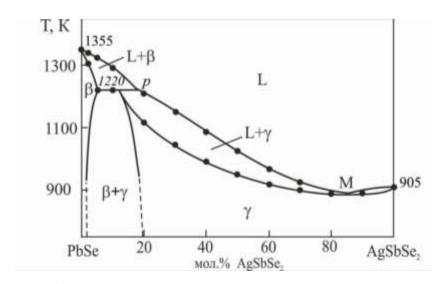
The AgSbSe<sub>2</sub> compound also melts congruently at 908 K [32] and forms a cubic crystal lattice of the NaCl type (Sp.gr. Fm3m) with the parameter a = 5.786 Å [33].

The boundary quasi-binary systems of Ag<sub>2</sub>Se-PbSe, Ag<sub>2</sub>Se-AgSbSe<sub>2</sub> and PbSe-AgSbSe<sub>2</sub> have been studied in a number of works. The Ag<sub>2</sub>Se-PbSe system has a simple eutectic type phase diagram. Eutectics melts at 933 K and contains 25 mol. % PbSe [34] (22 mol.% PbSe according to [35]).

The Ag<sub>2</sub>Se-AgSbSe<sub>2</sub> system forms an

eutectic-type phase diagram [31]. The eutectic melt contains 46 mol. % AgSbSe $_2$  and crystallizes at 813 K.

The PbSe-AgSbSe<sub>2</sub> system was recently studied in [36] and its phase diagram was constructed. It is shown that the system is quasi-binary and belongs to the peritectic type (Fig. 1). Peritectics has coordinates of 18 mol.% AgSbSe<sub>2</sub> and 1220 K. Solubility on the basis of AgSbSe<sub>2</sub> and PbSe at the peritectic temperature is 87 ( $\gamma$ -phase) and 5 mol% ( $\beta$ -phase), and at room temperature 80 and ~2 mol%, respectively. There is a minimum point (M) on the curves of the liquidus and solidus.



**Fig.1.** Phase diagram of the PbSe-AgSbSe<sub>2</sub> system [36]

#### **EXPERIMENTAL PART**

experiments, the initial compounds of the studied system of Ag<sub>2</sub>Se, PbSe and AgSbSe<sub>2</sub> were obtained. The synthesis was carried out by fusing the corresponding elementary components in stoichiometric ratios in evacuated to ~10<sup>-2</sup> Pa and sealed quartz ampoules at temperatures above the melting points of the 50° compounds. Simple substances from the company **EVOCHEM** ADVANCED MATERIALS GMBH (Germany) of high purity were used for the synthesis: silver in granules (Ag-00047; 99.999%), antimony in granules (Sb-00002; 99.999%), lead in granules (Pb-00005; 99.9995%), selenium in granules (Se-00002; 99.999%). Taking into account the high vapor pressure of selenium at the melting temperatures of binary selenides of Ag<sub>2</sub>Se and PbSe, the synthesis of both compounds was performed in the two-zone mode. The hot zone temperature was 1150 K for Ag<sub>2</sub>Se and 1390 K for PbSe, and the cold zone was 900 K, which is slightly below the boiling point of selenium (958 K) [37]. According to the recommendations of

the authors of [38], the ampoule with  $Ag_2Se$  melt was quenched from a temperature of 1100 K into cold water after the synthesis in order to obtain a uniform stoichiometric composition of this compound. All the synthesized compounds were checked by the methods of DTA and PXRD. The obtained values of melting points and lattice parameters for all synthesized compounds were close to the above literature data within the error ( $\pm 3$  K and  $\pm 0,0003$  Å).

For experiments, a series of alloys along the  $AgSbSe_2$ -[A] and  $Ag_2Se$ -[B] sections (where [A] and [B] are alloys with composition  $(PbSe)_{0,5}(Ag_2Se)_{0,5}$  and  $(PbSe)_{0,5}(AgSbSe_2)_{0,5}$ , respectively), as well as a number of additional alloys outside of them were prepared by melting the initial

compounds under vacuum. Cast non-homogenized samples were annealed at 770 K (500 h) in order to achieve a state closest to the equilibrium state in alloys.

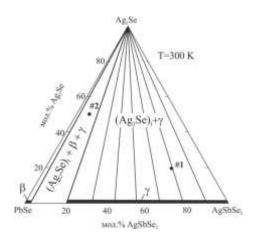
DTA was performed in range from room temperature to 1400 K with a heating rate of 10 K· min $^{-1}$  on a NETZSCH 404 F1 PEGASUS SYSTEM differential scanning calorimeter. The measurement results were processed using the NETZSCH Proteus Software. The accuracy of temperature measurement was within  $\pm 2$  K.

X-ray phase analysis was carried out at room temperature on a BRUKER D8 ADVANCE diffractometer with  $\text{CuK}\alpha_1$  radiation. X-ray patterns were indexed using BRUKER TOPAS V3.0 Software.

#### RESULTS AND DISCUSSION

By means of joint processing of obtained experimental results and literature data on the boundary quasi-binary systems of Ag<sub>2</sub>Se-PbSe [34,35], Ag<sub>2</sub>Se-AgSbSe<sub>2</sub> [32] and

PbSe-AgSbSe<sub>2</sub> [36], we obtained a mutually agreed picture of phase equilibria in the Ag<sub>2</sub>Se-PbSe-AgSbSe<sub>2</sub> system.



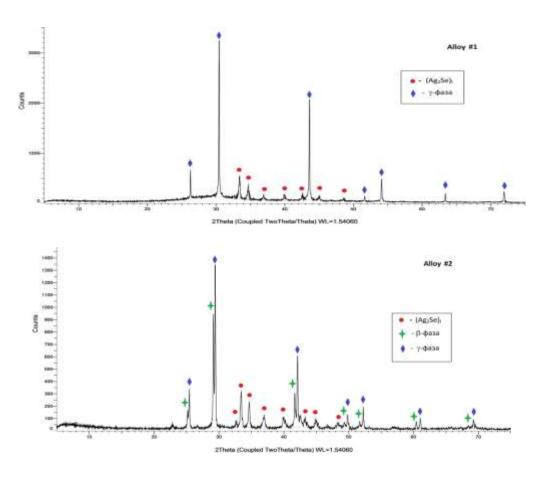
**Fig. 2.** Isothermal section at 300 K of the phase diagram of the Ag<sub>2</sub>Se-PbSe-AgSbSe<sub>2</sub> system. # 1 and # 2 - alloys with powder X-ray patterns are presented in Fig.3.

Phase equilibria at room temperature. The obtained diagram of solid-phase equilibria (Fig. 2) in the  $Ag_2Se-PbSe-AgSbSe_2$  system clearly shows the location of phase regions at 700 K. As can be seen,  $Ag_2Se$  forms connodes with the β- and γ-phases based on PbSe and  $AgSbSe_2$ , respectively. As a

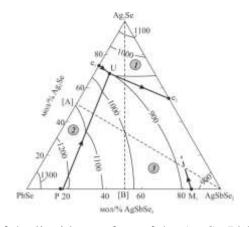
result, the concentration triangle is divided into two two-phase and one three-phase areas. The phase compositions of the alloys are confirmed by PXRD technique. For example, Fig. 3 shows powder diffraction patterns of two alloys: # 1 with a composition of 20

mol.% Ag<sub>2</sub>Se, 62 mol.% AgSbSe<sub>2</sub>, 18 mol.% PbSe and # 2 with a composition of 50 mol.% Ag<sub>2</sub>Se, 6 mol.% AgSbSe<sub>2</sub>, 44 mol.% PbSe. As can be seen from Figure 3, alloy # 1 consists

of a two-phase mixture  $(Ag_2Se)_I+\gamma$ , and alloy # 2 consists of a three-phase mixture  $(Ag_2Se)_I+\beta+\gamma$ .



**Fig. 3.** Powder X-ray patterns of alloys # 1 (20 mol.% Ag<sub>2</sub>Se, 62 mol.% AgSbSe<sub>2</sub>, 18 mol.% PbSe) and # 2 (50 mol.% Ag<sub>2</sub>Se, 6 mol.% AgSbSe<sub>2</sub>, 44 mol.% PbSe)



**Fig. 4.** Projection of the liquidus surface of the  $Ag_2Se-PbSe-AgSbSe_2system$ . Primary crystallization fields:  $1 - \alpha$ ,  $2 - \beta$ ,  $3 - \gamma$ . Dotted lines - cuts  $AgSbSe_2-[A]$  and  $Ag_2Se-[B]$ 

**Liquidus surface.** The liquidus of the  $Ag_2Se-PbSe-AgSbSe_2$  system (Fig. 4) consists of three fields of the primary crystallization of the α-, β- and γ-phases (respectively, fields 1, 2 and 3 on Fig. 4). The liquidus surface of the γ-phase ( $AgSbSe_2$ ) has the greatest width. The fields of primary crystallization of phases are separated by one peritectic (pU) and two

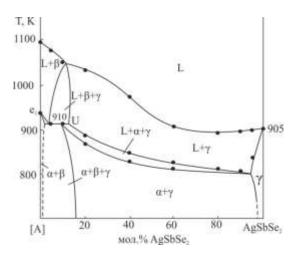
eutectic ( $e_1U$ ,  $Ue_2$ ) curves. All three curves converge at a transition point U, corresponding to the composition of the melt that is in invariant equilibrium  $L+\beta\leftrightarrow\alpha+\gamma$ .

The types and coordinates of invariant equilibria, as well as temperature ranges of monovariant equilibria are listed in the Table.

Point or curve in Fig.4	Equilibrium	Composition, mol%			
		Ag <sub>2</sub> Se	AgSbSe <sub>2</sub>	PbSe	T, <i>K</i>
$e_1$	L↔α+β	73	-	27	933
$e_2$	L↔α+γ	54	46	-	793
P	L+β↔γ	-	82	18	1220
M	L↔γ	-	85	15	890
U	L+β↔α+γ	70	8	22	910
e <sub>1</sub> U	L↔α+β				933-910
pU	L+β↔γ				1220-910
$e_2U$	L↔α+γ				793-910

**Table.** Non- and monovariant equilibria in the Ag<sub>2</sub>Se-PbSe-AgSbSe<sub>2</sub> system

**Polythermal sections.** We analyzed and constructed two polythermal sections AgSbSe<sub>2</sub>-[A] and Ag<sub>2</sub>Se-[B].



**Fig. 5.** Polythermal section AgSbSe<sub>2</sub>-[A] of the phase diagram of the system Ag<sub>2</sub>Se-PbSe-AgSbSe<sub>2</sub>.

The  $AgSbSe_2$ -[A] section (Fig.5). The liquidus of this section consists of two branches corresponding to the primary crystallization of the β-phase based on PbSe and γ-phase based on AgSbSe<sub>2</sub>. A flat

minimum is observed on the liquidus curve of the γ-phase which is probably due to the presence of a minimum point on the PbSe– AgSbSe<sub>2</sub> boundary system. Curves below the liquidus correspond to monovariant peritectic (pU) and eutectic  $(e_1U; e_2U)$  equilibria (Table, Fig.4). The horizontal line at 910 K characterizes the nonvariant transition equilibrium L+ $\beta\leftrightarrow\alpha+\gamma$  (point U in Fig. 4). After completion of this process a three-phase

The  $Ag_2Se$ -[B] section (Fig. 6). This section passes through the primary crystallization fields of the  $\alpha$ - and  $\gamma$ -phases. Then joint secondary crystallization of these

 $\alpha+\beta+\gamma$  area is formed at the excess of  $\beta$ -phase. As for the excess of liquid, the transition reaction finished by the formation of the three-phase  $L+\alpha+\gamma$  region.

phases occurs and as a result, a two-phase  $\alpha$ + $\gamma$  area is formed in a sub-solidus. The horizontal line at 397 K corresponds to the phase transition of the  $\alpha$ -phase.

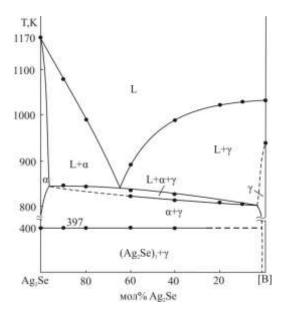


Fig. 6. Polythermal section Ag<sub>2</sub>Se-[B] of the phase diagram of the Ag<sub>2</sub>Se-PbSe-AgSbSe<sub>2</sub> system.

#### **CONCLUSION**

New experimental data on phase equilibria in the quasi-ternary Ag<sub>2</sub>Se-PbSe-AgSbSe<sub>2</sub> system were obtained. Two polythermal sections, an isothermal section at 300 K of the phase diagram, and a liquidus surface projection were constructed. Broad

range of solid solutions based on  $AgSbSe_2$  ( $\gamma$ -phase) and insignificant solubility on the basis of  $Ag_2Se$  ( $\alpha$ -phase) and PbSe ( $\beta$ -phase) were revealed in the system, and the fields of primary crystallization of these phases determined.

#### Acknowledgments

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# Ag<sub>2</sub>Se-PbSe-AgSbSe<sub>2</sub> SİSTEMİNDƏ FAZA TARAZLIQLARI

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İşdə Ag<sub>2</sub>Se-PbSe-AgSbSe<sub>2</sub> sistemində faza tarazlıqlarının differensial-termiki və rentgenfaza analizi üsulları ilə tədqiqinin nəticələri verilir. Təcrübi nəticələr əsasında sistemin faza diaqramının AgSbSe<sub>2</sub>-(PbSe)<sub>0,5</sub>(Ag<sub>2</sub>Se)<sub>0,5</sub> və Ag<sub>2</sub>Se-(PbSe)<sub>0,5</sub>(AgSbSe<sub>2</sub>)<sub>0,5</sub> politermik kəsikləri, 300 K-də izotermik kəsiyi və likvidus səthinin proyeksiyası qurulmuşdur. Göstərilmişdir ki, o, Ag-Pb-Sb-Se dördkomponentli sisteminin kvaziüçlü müstəvisidir və nonvariant keçid tarazlığı ilə xarakterizə olunur. Sistemdə fazaların ilkin kristallaşma sahələri, non- və monovariant tarazlıqların tipləri və koordinatları təyin edilmişdir. AgSbSe<sub>2</sub> birləşməsi əsasında PbSe-AgSbSe<sub>2</sub> kəsiyi boyunca geniş (~80 mol%) bərk məhlul sahəsi aşkar olunmuşdur.

**Açar sözlər:** faza diaqramı, bərk məhlullar, likvidus səthi, gümüş-stibium selenidi, qurğuşun monoselenid.

### ФАЗОВЫЕ PABHOBECUЯ В CUCTEME Ag<sub>2</sub>Se-PbSe-AgSbSe<sub>2</sub>

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В работе представлены результаты исследования фазовых равновесий в системе  $Ag_2Se-PbSe-AgSbSe_2$  методами дифференциального термического и рентгенофазового анализов. На основании экспериментальных данных построены политермические сечения  $AgSbSe_2-(PbSe)_{0.5}(Ag_2Se)_{0.5}$  и  $Ag_2Se-(PbSe)_{0.5}(AgSbSe_2)_{0.5}$ , изотермическое сечение при 300 K фазовой диаграммы, а также проекция поверхности ликвидуса. Показано, что данная система является квазитройной плоскостью четверной системы Ag-Pb-Sb-Se и характеризуется наличием нонвариантного переходного равновесия. Определены поля первичной кристаллизации фаз, типы и координаты нон- и моновариантных равновесий. Выявлена широкая область ( $\sim$ 80 мол%) твердых растворов на основе  $AgSbSe_2$  вдоль разреза  $PbSe-AgSbSe_2$ .

**Ключевые слова:** фазовая диаграмма, твердые растворы, поверхность ликвидуса, селенид серебра-сурьмы, моноселенид свинца.